



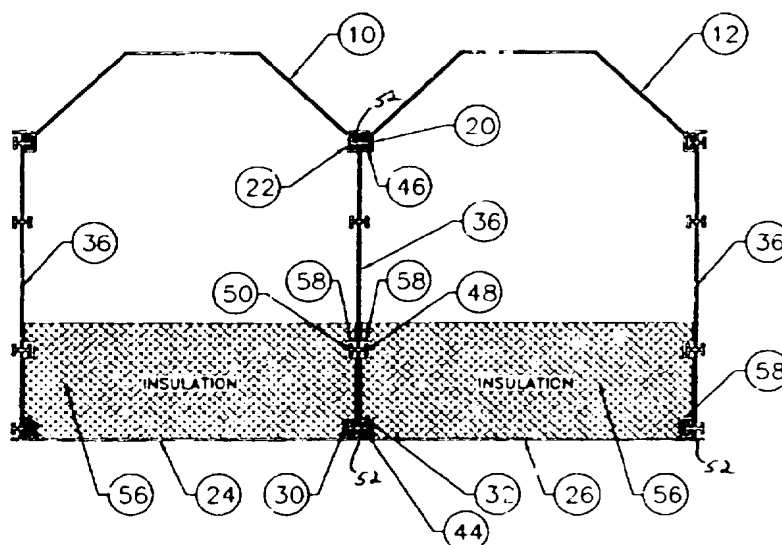
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(51) Int.Cl.<sup>6</sup> E04B 2/86, E04G 11/08, E04G 11/06

(54) **ELEMENTS DE COFFRAGE MODULAIRES ET METHODE D'ASSEMBLAGE**

(54) **MODULAR FORMWORK ELEMENTS AND ASSEMBLY**



(57) Ensemble modulaire, servant à créer des coffrages pour le coulage de structures de béton verticales, caractérisé par des pièces de mur allongées disposées côte à côte et en deux rangées parallèles. Les pièces de mur sont maintenues dans cette position grâce à des dispositifs de raccordement. Des dispositifs de retenue se fixent par glissement en diagonale aux dispositifs de raccordement et aux pièces de mur. Les dispositifs de raccordement comprennent des dispositifs d'enclenchement qui fonctionnent de concert avec des rainures dans les panneaux rigides placés contre les surfaces intérieures des murs plats formés par le coffrage.

(57) A modular assembly for creating formwork for casting vertical concrete structures is characterized by elongated wall elements which are disposed in edge to edge relationship in two facing rows and which are simultaneously retained in edge to edge relationship and in facing relationship by connecting members. Retaining elements slidably engage connecting members and wall elements in diagonal relationship. Connecting members include engagement means for cooperating with notches in rigid panels which are disposed against the interior surfaces of flat walls formed by the formwork.



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**Abstract of the Invention**

5 A modular assembly for creating formwork for casting vertical concrete structures  
is characterized by elongated wall elements which are disposed in edge to edge  
relationship in two facing rows and which are simultaneously retained in edge to  
edge relationship and in facing relationship by connecting members. Retaining  
elements slidably engage connecting members and wall elements in diagonal  
10 relationship. Connecting members include engagement means for cooperating  
with notches in rigid panels which are disposed against the interior surfaces of flat  
walls formed by the formwork.

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**Title of the Invention****MODULAR FORMWORK ELEMENTS AND ASSEMBLY****Technical Field of the Invention**

This invention relates to formwork for casting vertical concrete structures such as walls, wherein forms or elongated modular elements are adapted to interconnect to one another along their longitudinal sides to create overall formwork.

**Background Art**

It is known in the prior art to provide modular form elements which interconnect to form a wall structure into which concrete may be poured or into which insulation may be inserted. An example of such elements is disclosed in PCT application PCT/CA 95/00281 by Piccone. The structure disclosed in PCT/CA95/00281 comprises a plurality of elongated and generally concave elements which are placed edge to edge to form parallel faces of a wall. The two faces of the wall are connected by connecting members extending between the two wall faces. The connecting members are in sliding engagement with the concave elements. The connecting members also serve to simultaneously connect adjacent concave elements of each wall to one another.

The structure and modular elements described in PCT/CA 95/00281 result in a wall having a uniform columnar appearance. However, it is sometimes desired to construct a wall having one or both of its sides flat.

It is therefore an object of this invention to provide improved modular formwork elements for use in a formwork assembly which provide versatility in the shape of the wall to be constructed, including the ability to form a wall having at least one flat side.

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0 It is a further object of the invention to prevent bulging of the formwork under the pressure of poured concrete against a flat wall face and to provide improved strength for the overall formwork.

### 5 Summary of the Invention

10 The invention comprises a kit, an assembly and individual elements for formwork for erecting a wall structure wherein a plurality of elongated wall elements having engagement means about their longitudinal edges are presented in edge to edge relationship in two spaced parallel rows and a connecting member having engagement means slidably extends between the parallel rows so as to simultaneously engage two edge adjacent wall elements in one row and two edge adjacent wall elements in the parallel row, the elongated wall elements which define at least one of said parallel rows being substantially flat on one side.

15 According to the invention, a formwork element is provided which is elongated and has a flat central portion extending between two longitudinal edges. One of the longitudinal edges is provided with engagement means extending at substantially a 45 degree angle with respect to said central portion and the other of said longitudinal edges is provided with engagement means extending at substantially a 135 degree angle in relation to said central portion. The engagement means of the formwork element are adapted to slidably engage said engagement means of said substantially flat wall elements and said engagement means of said connecting member.

25 In another aspect of the invention, rigid panels extend substantially between adjacent pairs of connecting members and against an interior surface of a flat wall formed by flat wall elements disposed in edge to edge relationship.

30 In another aspect of the invention, the connecting member is elongated and comprises a substantially straight portion extending between two longitudinal edges. Each of longitudinal edge is provided with two elongated engagement means disposed in symmetrical opposed relationship about the plane of the straight portion, each of said engagement means of said connecting member being adapted for sliding engagement with the engagement means of the wall elements.

35

0 In another aspect of the invention, the connecting member further comprises at least one elongated supplementary engagement means spaced inwardly from one of said longitudinal edges.

5 In another aspect of the invention, a flat wall defining element is elongated and comprises a portion extending between two longitudinal edges which portion is flat on one of its surfaces. Each longitudinal edge is provided with elongated engagement means adapted for sliding engagement with the engagement means of said connecting member.

10 Other aspects of the invention are described in the description of the preferred and alternate embodiments below and in the claims.

15 **Brief Description of the Drawings**

The invention will be more fully appreciated by reference to the following description of the preferred embodiment thereof in conjunction with the drawings in which:

20 Figure 1 is a schematic plan view of an assembly of formwork illustrating connecting members and wall elements according to the invention to produce a wall having one flat side and one columnar side;

25 Figure 2A is a perspective view of a concave wall element according to the invention;

Figure 2B is an edge view of a concave wall element according to the invention;

30 Figure 3 is an edge view of a flat wall element according to the invention;

Figure 4A is an edge view of a connecting member according to the invention;

0        Figure 4B is a perspective view of a connecting member according to the invention;

      Figure 5 is a plan view of an alternate embodiment of connecting member according to the invention;

5        Figure 6 is a plan view of an assembly of formwork illustrating connecting members and wall elements according to the invention to produce a wall having two flat sides;

10       Figure 7 is a plan view of a 45° retaining element according to the invention;

      Figure 8 is a plan view of a modified flat wall element according to the invention.

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**Detailed Description of the Best Mode and Preferred Embodiment of the Invention**

20       Formwork for a wall presenting one side having a columnar external appearance and another side having a flat external appearance is illustrated in Figure 1. Each of the formwork elements shown in Figure 1 is elongated into the plane of the figure and includes longitudinal edges which also extend into the plane of the figure.

25       The formwork is created by placing a course of wall elements adjacent one another in edge to edge relationship, as between identical wall elements 10 and 12. A second course of elements is then placed adjacent one another in edge to edge relationship, as between identical wall elements 24 and 26. The various elements are then interconnected by means of connecting members 36, as described below.

30       Two embodiments of wall elements have thus far been illustrated. Wall elements 10, 12 may be used to present a columnar external appearance to the assembled

0 formwork and accordingly to the wall. Wall elements 24, 26 may be used to present a flat external appearance. The wall elements are preferably made of a material such as polyvinyl chloride.

5 Referring to Figures 2A and 2B, wall element 10 has a surface 14 which may be three sided or it may have more sides, be rounded or any other suitable shape, provided the element is essentially open so that the edges do not close towards one another. In this disclosure and in the claims, such shapes are referred to for simplicity as "concave", and wall element 10 will hereafter be referred to as the "concave wall element". Engagement means 20, 22 extend along the longitudinal edges 16, 18 of the concave wall element. In the preferred embodiment, engagement means 20, 22 are C or channel shaped.

10 Referring to Figure 3, wall element 24 comprises a portion 28 extending between the longitudinal edges of the element and having engagement means 30, 32 along its longitudinal edges. Portion 28 is flat on at least one side to present a flat external appearance to the completed wall. Wall element 24 will hereafter be referred to as the "flat wall element". In the preferred embodiment, engagement means 30, 32 are C or channel shaped.

20 A connecting member 36 according to the invention is more particularly illustrated in Figures 4A and 4B. A series of ribs 40 extend in the central portion 42 along the length of the connecting member 36. Engagement means 44, 46 are provided along each longitudinal edge of the member 36. In the preferred embodiment, engagement means 44 consists of two T connectors disposed opposite one another in relation to the plane of central portion 42. The same arrangement is provided for engagement means 46. Each of the T connectors is sized to cooperate with the C or channel shaped engagement means 20, 22 of concave elements 10, 12 and engagement means 30, 32 of flat elements 24, 26.

30 An additional set of supplementary engagement means 48, 50 are provided a spaced distance inwardly of each longitudinal edge of the connecting member. The distance from the nearest longitudinal edge is the same for engagement means 48 as for engagement means 50. In the preferred embodiment, engagement means 48, 50 are also formed as T connectors disposed opposite one another in relation to the plane of central portion 42.

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Each longitudinal edge of the connecting member 36 terminates in a flat end 52 extending perpendicular to the plane of the central portion 42.

5

Referring again to Figure 1, erection of the formwork can be accomplished by positioning the engagement means 44, 46 of connecting member 36 in relation to engagement means 20, 22, 30 and 32 of two concave wall elements 12, 10 and two flat wall elements 24, 26 respectively, then sliding the connecting member 36 into engagement with the wall elements (i.e. into the plane of Figure 1).

10

It will be appreciated that the connecting member 36 acts not only to hold the pairs of facing elements 10, 12 and 24, 26 a controlled distance from one another, but also to secure laterally adjacent elements 10 and 12 together and to secure laterally adjacent elements 24 and 26 together in edge to edge relationships.

15

Once one connecting member is slidably engaged with a first set of four elements, another connecting member can be slid into engagement with the engagement means on the end of the elements opposite the connecting member which is already installed. Thus a wall of formwork is gradually erected. Since the engagement between the connecting members and the elements is a sliding one, the formwork or any given connecting member can be disassembled easily, provided the concrete has not been poured.

20

25

As noted above, the connecting member 36 is provided with ribs 40. Ribs 40 are spaced from one another a sufficient distance to ensure a minimum of impedance to the flow of concrete through the central portion 42. Ribs 40 define spaces 54 between them, thus allowing the introduction in the spaces 54 of reinforcing rods in the wall if needed.

30

Bulging of the formwork due to the outward pressure exerted by the concrete has been a problem in the prior art. In the formwork according to the invention, the problem is substantially avoided on the concave side of the wall by the use of the connecting members, and by to the concave shape of the wall elements which tends to distribute the pressure and accommodate the bulging.



0 Where concave elements are not used, other means are necessary to avoid  
outward bulging of the flat side of the wall. According to one aspect of the  
invention, a layer of rigid foam insulation 56 is provided against the inner surface  
of the flat wall. The layer of insulation 56 distributes the pressure from the  
concrete and is effective to prevent bulging of the formwork in addition to  
5 providing insulation properties. It is also within the scope of the invention to use  
wood panels, drywall sections or any other rigid panel on the interior surface of  
the formwork instead of rigid foam insulation.

10 In order to retain the rigid foam insulation 56 in abutment against the interior  
surface of flat elements prior to pouring the concrete, pieces of rigid foam  
insulation 56 are provided with notches or grooves 58 (best seen in Figure 1)  
which are adapted to receive the engagement means 48, 50 of the connecting  
members 36. Pieces of rigid foam insulation may therefore be inserted in the  
formwork and retained in place prior to pouring the concrete.

15 In an alternate embodiment of the connecting member 36 illustrated in Figure 5,  
the engagement means 48, 50 which were illustrated in the embodiment of Figure  
4A are replaced with straight flanges 49 which are adapted to cooperate with the  
notches 58 in the rigid foam panel. In this case it will be appreciated that  
20 narrower notches 58 may be used in the rigid panel.

25 The connecting members and wall elements can also be assembled so as to create  
two opposed flat walls as illustrated in Figure 6. Where insulation is either not  
needed or not desired, bulging of the flat wall elements is prevented using 45°  
retaining elements 60 and modified flat wall elements 68.

30 As more particularly illustrated in Figure 7, 45° elements 60 include a flat portion  
62, engagement means 64 extending at a 45 degree angle to the flat portion 62 and  
engagement means 66 extending at a 135 degree angle to the flat portion 62.  
These angles allow the 45° elements to be connected in diagonal relationship to  
the connecting members 36 and the modified flat wall elements 68.

Modified flat wall elements 68 are illustrated in Figure 8. They include the  
elements of the basic flat wall element 24 illustrated in Figure 3 with the addition

0 of a pair of engagement means 70, 72 extending to one side of flat central portion  
74, and spaced inwardly from the longitudinal edges of the element.

As illustrated in the assembly of Figure 6, 45° elements 60 are disposed so as to  
engage the engagement means of adjoining connecting members and modified flat  
5 wall elements. Engagement means 64 of the 45° element engages engagement  
means 48 of connecting member 76 and engagement means 66 of the 45° element  
engages engagement means 70 of modified flat wall element 68. Similarly,  
engagement means 66, 64 of 45° element 80 engages engagement means 72 of  
10 modified flat wall element 68 and engagement means 50 of connecting member  
78. The 45° elements therefore act to withhold the modified flat wall elements  
against bulging due to the pressure of the poured concrete.

It will be appreciated that the interiorly disposed engagement means 48, 50 on the  
connecting members and interiorly disposed engagement means 70, 72 on the  
15 modified flat elements makes them versatile enough to be used with either flat or  
concave wall elements and with or without a panel of insulation or other pressure  
distributing component against the interior wall of the formwork. When used  
without insulation against a flat interior wall, the 45° elements 60 provide  
resistance against bulging of the formwork.

20 When modified flat wall elements 68 are used with a rigid panel, the panel is  
provided with additional notches or grooves to accommodate the engagement  
means of the flat wall elements as best illustrated at 69.

25 As seen in Figure 1 and Figure 6, the flat ends 52 of the connecting members 36  
provide a flat bridge over the gap between adjacent edges of adjacent flat wall  
elements.

Figure 6 also illustrates the creation of a corner using elements and members  
30 according to the invention. In the preferred embodiment, the width of the wall  
elements are not identical to the width of the connecting members. As a result, a  
transition in effective width of a section must be accomplished to accommodate a  
corner. This may be done using a short version of a flat wall element as at 82 and  
a truncated version of a connecting member as at 84. Two short flat wall  
35 elements 82 engage engagement means 86 and 88 of connecting member 90, and

0 engagement means 92, 94 of truncated connecting member 84. 45° element 96  
engages engagement means 98 of truncated connecting member 102 and  
engagement means 100 of truncated connecting member 84.

5 The various engagement means described in relation to the wall elements, the  
connecting members and the 45° elements are adapted to allow longitudinal  
sliding engagement between them. While the engagement means of the preferred  
embodiment have been described in some detail, variations on the specific  
structure of the engagement means may be practised provided there is a sliding  
10 engagement between the cooperating engagement means to enable the easy  
erection of the formwork. For example, while the preferred embodiment  
described above uses male T-connectors and female channel shaped engagement  
means, these may be interchanged, alternated or modified without departing from  
the scope of the invention.

15 It will be appreciated by those skilled in the art that other variations of the  
preferred embodiment may also be practised without departing from the scope of  
the invention.

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Claims

What is claimed is:

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1. A formwork element for use in association with a formwork assembly for erecting a wall structure wherein a plurality of elongated wall elements having engagement means about their longitudinal edges are presented in edge to edge relationship in two spaced parallel rows and a connecting member having engagement means slidingly extends between the parallel rows so as to simultaneously engage two edge adjacent wall elements in one row and two edge adjacent wall elements in the parallel row, the elongated wall elements defining at least one of said parallel rows being substantially flat wall elements, said formwork element being characterized in that:

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the formwork element is elongated and has a flat central portion extending between two longitudinal edges;

20

one of said longitudinal edges is provided with engagement means extending at substantially a 45 degree angle with respect to said central portion and the other of said longitudinal edges is provided with engagement means extending at substantially a 135 degree angle in relation to said central portion;

25

said engagement means of said formwork element being adapted to slidingly engage said engagement means of said substantially flat wall elements and said engagement means of said connecting member so as to present said formwork element in diagonal relationship to both the flat wall element and the connecting member.

30

2. A kit for erecting a concrete wall formwork comprising:

35

a plurality of elongated, generally concave wall elements having engagement means about their longitudinal edges;

10

a plurality of connecting members having engagement means about their longitudinal edges, said engagement means being adapted for sliding

0 a plurality of elongated, substantially flat wall elements having engagement means about their longitudinal edges;

5 a plurality of connecting members having engagement means about their longitudinal edges adapted for sliding engagement with the engagement means of said concave wall elements and of said flat wall elements;

10 said concave wall elements being adapted to be presented in edge to edge relationship to form a first face of a wall, said flat wall elements being adapted to be presented in edge to edge relationship to form a second face of a wall parallel to said first face, and said connecting member being adapted to slidably extend between said first and second faces so as to simultaneously engage two edge adjacent concave wall elements of said first face and two edge adjacent flat wall elements of said second face.

15  
3. A formwork assembly for erecting a concrete wall comprising:

20 a plurality of elongated, generally concave wall elements having engagement means about their longitudinal edges and being presented in edge to edge relationship to form a first face of a wall of said formwork;

25 a plurality of elongated, substantially flat wall elements having engagement means about their longitudinal edges and being presented in edge to edge relationship to form a second face of a wall of said formwork extending in parallel to said first face;

30 a plurality of connecting members having engagement means about their longitudinal edges, said engagement means being adapted for sliding engagement with the engagement means of said concave wall elements and of said flat wall elements, and at least one of said connecting members slidably extending between said first and second faces so as to simultaneously engage two edge adjacent concave wall elements of said first face and two edge adjacent flat wall elements of said second face.

0 4. A formwork assembly as in claim 3 further comprising a plurality of elongated rigid panels extending substantially between adjacent pairs of connecting members and against an interior surface of said second face.

5 5. A formwork assembly as in claim 4 wherein said panels include longitudinally extending notches, said connecting members include longitudinally extending notch engagement means and wherein said notch engagement means are engaged in said notches.

10 6. A kit for erecting a concrete wall formwork comprising:

a plurality of elongated, substantially flat wall elements having engagement means about their longitudinal edges;

15 a plurality of connecting members having engagement means about their longitudinal edges adapted for sliding engagement with the engagement means of said flat wall elements;

20 said flat wall elements being adapted to be presented in edge to edge relationship to form two parallel rows of wall elements defining opposed faces of said formwork, and said connecting member being adapted to slidingly extend between said parallel rows so as to simultaneously engage two edge adjacent wall elements of one row and two edge adjacent wall elements of the opposed row.

25 7. A formwork assembly for erecting a concrete wall comprising:

30 a plurality of elongated, substantially flat wall elements having engagement means about their longitudinal edges and being presented in edge to edge relationship to form two parallel rows defining opposed faces of said formwork;

35 a plurality of connecting members having engagement means about their longitudinal edges, said engagement means being adapted for sliding engagement with the engagement means of said flat wall elements, and at least one of said connecting members slidingly extending between said

0 parallel rows so as to simultaneously engage two edge adjacent wall  
elements of one row and two edge adjacent wall elements of the opposed  
row.

5 8. A formwork assembly as in claim 7 further comprising a plurality of  
elongated rigid panels extending substantially between adjacent pairs of  
connecting members and against an interior surface of at least one of said faces.

10 9. A formwork assembly as in claim 8 wherein said panels include  
longitudinally extending notches, said connecting members include longitudinally  
extending notch engagement means and wherein said notch engagement means  
are engaged in said notches.

15 10. A connecting member for use in association with a formwork assembly for  
erecting a wall structure wherein a plurality of elongated wall elements having  
engagement means about their longitudinal edges are presented in edge to edge  
relationship in two spaced parallel rows, the elongated wall elements defining at  
least one of said parallel rows being substantially flat wall elements, and said  
connecting member slidably extends between the parallel rows so as to  
20 simultaneously engage two edge adjacent wall members in one row and two edge  
adjacent wall members in the parallel row, said connecting member being  
characterized in that:

25 the connecting member is elongated and comprises a substantially straight  
portion extending between two longitudinal edges;

each of said longitudinal edges of said connecting member is provided with  
two elongated engagement means disposed in symmetrical opposed  
relationship about the plane of said straight portion, each of said  
engagement means of said connecting member being adapted for sliding  
30 engagement with the engagement means of said wall elements.

35 11. A connecting member as in claim 10 further comprising at least one  
elongated supplementary engagement means spaced inwardly from one of said  
longitudinal edges.

0 12. A connecting member as in claim 11 wherein said supplementary engagement means comprises two separate engagement portions disposed in symmetrical opposed relationship about the plane of said straight portion.

5 13. A connecting member as in claim 12 further comprising two substantially identical supplementary engagement means, each of said supplementary engagement means being disposed an equal distance from one of said longitudinal edges of said connecting member.

10 14. A connecting member as in claim 11 wherein said supplementary engagement means comprises at least one straight flange extending perpendicular to said straight portion.

15 15. A connecting member as in claim 11 wherein each longitudinal edge of said connecting member comprises an elongated flat portion extending perpendicular to said straight portion.

20 16. A flat wall defining wall element for use in association with a formwork assembly for erecting a wall structure wherein a plurality of elongated wall elements having engagement means about their longitudinal edges are presented in edge to edge relationship in two spaced parallel rows, and connecting members slidingly extend between the parallel rows so as to simultaneously engage two edge adjacent wall members in one row and two edge adjacent wall members in the parallel row, said flat wall defining element being characterized in that:

25 the flat wall defining element is elongated and comprises a substantially flat portion extending between two longitudinal edges;

30 each of said longitudinal edges of said flat wall defining element is provided with elongated engagement means adapted for sliding engagement with the engagement means of said connecting member.

17. A flat wall defining element as in claim 16 further comprising at least one elongated engagement means extending to one side of said flat portion and being



0 spaced inwardly in relation to said longitudinal edges of said flat wall defining  
element

18. A flat wall defining element as in claim 16 further comprising two  
elongated engagement means extending to one side of said flat portion and one of  
5 said elongated engagement means being spaced a distance from one of said  
longitudinal edges of said flat wall defining element and the other of said  
elongated engagement means being spaced an equal distance from the other of  
said longitudinal edges of said flat wall defining element.

10 19. A formwork assembly for erecting a concrete wall comprising:

a plurality of elongated, substantially flat wall elements having engagement  
means about their longitudinal edges and being presented in edge to edge  
relationship to form two parallel rows defining opposed flat exterior faces  
15 of said formwork;

a plurality of connecting members having engagement means about their  
longitudinal edges, said engagement means being adapted for sliding  
engagement with the engagement means of said flat wall elements, said  
20 connecting members slidably extending between said parallel rows so as  
to simultaneously engage two edge adjacent wall elements of one row and  
two edge adjacent wall elements of the opposed row, said connecting  
members further comprising supplementary engagement means spaced  
inwardly from one of said longitudinal edges.

25 said flat wall elements comprising a substantially flat portion extending  
between two longitudinal edges each of which longitudinal edges is  
provided with elongated engagement means adapted for sliding  
engagement with the engagement means of said connecting member, and  
30 further comprising two elongated engagement means extending to one side  
of said flat portion and one of said elongated engagement means being  
spaced a distance from one of said longitudinal edges of said flat wall  
element and the other of said elongated engagement means being spaced an  
equal distance from the other of said longitudinal edges of said flat wall  
35 element;

0 a plurality of retaining elements comprising a substantially flat central  
portion extending between two longitudinal edges, one of said longitudinal  
edges being provided with engagement means extending at substantially a  
45 degree angle with respect to said central portion and the other of said  
5 longitudinal edges is provided with engagement means extending at  
substantially a 135 degree angle in relation to said central portion;

each of said retaining elements being slidably engaged between said  
supplementary engagement means of one of said connecting members and  
10 said elongated engagement means of one of said flat wall elements.

20. A formwork assembly as in claim 19 wherein said retaining elements are  
disposed in diagonal relationship between the connecting members and flat wall  
elements of at least one of said rows.

15 21. An assembly as in claim 20 wherein rigid panels extend substantially  
between adjacent pairs of connecting members and against an interior surface of  
the other of said rows.

20 22. A formwork assembly for erecting a concrete wall comprising:

a plurality of elongated, substantially flat wall elements having engagement  
means about their longitudinal edges and being presented in edge to edge  
relationship to form a first row defining a flat exterior face of said  
25 formwork;

a plurality of elongated, generally concave wall elements having  
engagement means about their longitudinal edges and being presented in  
edge to edge relationship and extending in a second row generally parallel  
30 to said first row;

a plurality of connecting members having engagement means about their  
longitudinal edges, said engagement means being adapted for sliding  
engagement with the engagement means of said flat and of said concave  
35 wall elements, said connecting members slidably extending between said

0 parallel rows so as to simultaneously engage two edge adjacent flat wall  
elements of said first row and two edge adjacent concave wall elements of  
said second row, said connecting members further comprising  
supplementary engagement means spaced inwardly from each the  
longitudinal edges of said connecting members;

5 said flat wall elements comprising a substantially flat portion extending  
between two longitudinal edges each of which longitudinal edges is  
provided with elongated engagement means adapted for sliding  
engagement with the engagement means of said connecting member, and  
10 further comprising two elongated engagement means extending to one side  
of said flat portion and one of said elongated engagement means being  
spaced a distance from one of said longitudinal edges of said flat wall  
element and the other of said elongated engagement means being spaced an  
equal distance from the other of said longitudinal edges of said flat wall  
15 element;

a plurality of retaining elements comprising a substantially flat central  
portion extending between two longitudinal edges, one of said longitudinal  
edges being provided with engagement means extending at substantially a  
20 45 degree angle with respect to said central portion and the other of said  
longitudinal edges is provided with engagement means extending at  
substantially a 135 degree angle in relation to said central portion;

25 each of said retaining elements being slidably engaged between said  
supplementary engagement means of one of said connecting members and  
said elongated engagement means of one of said flat wall elements.

23. A formwork element for use in association with a formwork assembly for  
erecting a wall structure wherein a plurality of elongated wall elements having  
30 engagement means about their longitudinal edges are connected in edge to edge  
relationship in two spaced parallel rows and a connecting member having  
engagement means at its longitudinal edges slidably extends between the parallel  
rows so as to simultaneously engage a wall element in one row and a wall element  
in the opposed parallel row, the elongated wall elements defining at least one of

0    said parallel rows being substantially flat wall elements, said formwork element  
being characterized in that:

the formwork element is elongated and has a flat central portion extending  
between two longitudinal edges;

5    one of said longitudinal edges is provided with engagement means  
extending at substantially a 45 degree angle with respect to said central  
portion and the other of said longitudinal edges is provided with  
engagement means extending at substantially a 135 degree angle in relation  
10    to said central portion;

said engagement means of said formwork element being adapted to  
slidingly engage said engagement means of said substantially flat wall  
elements and said engagement means of said connecting member.

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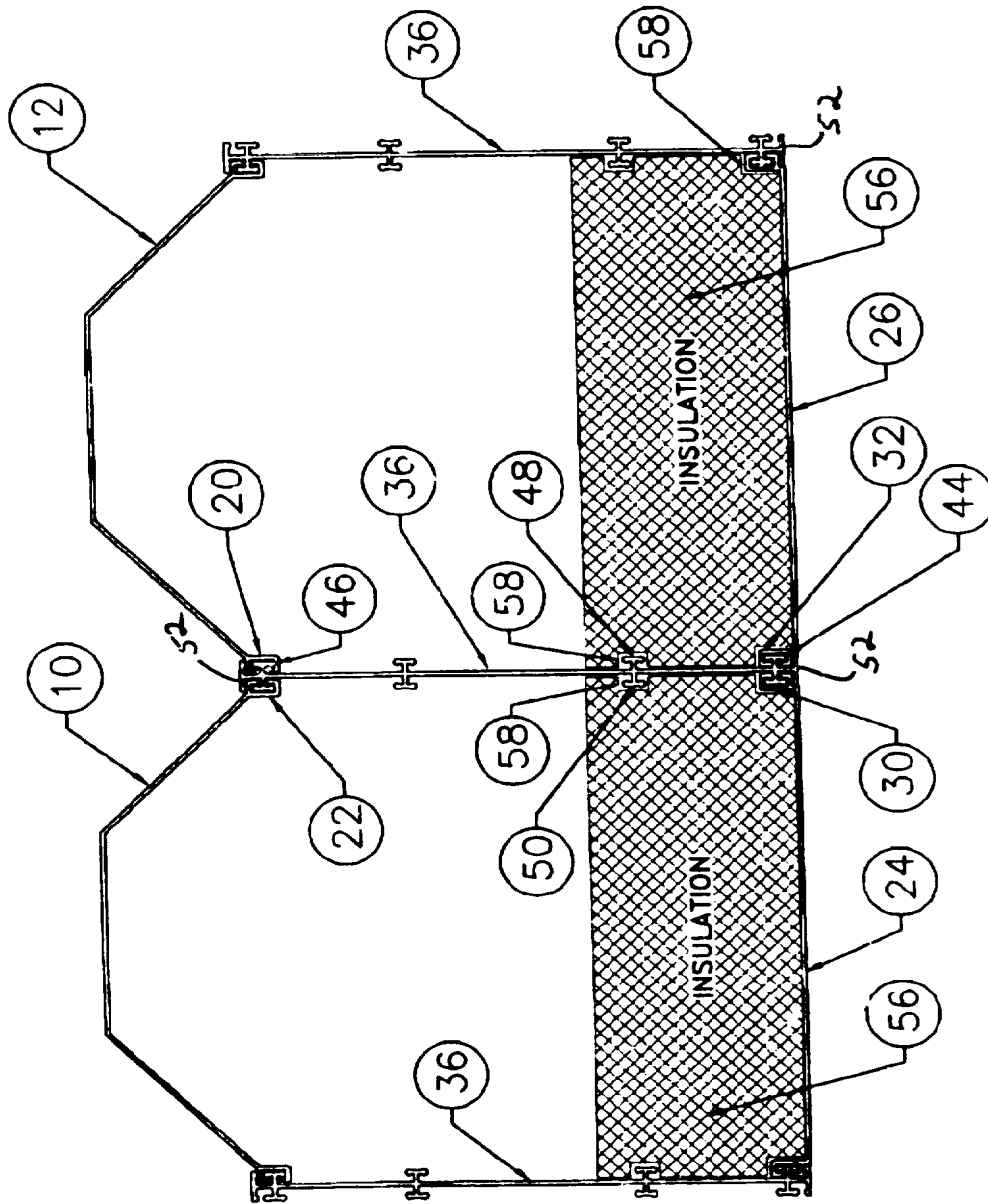


FIG. 1

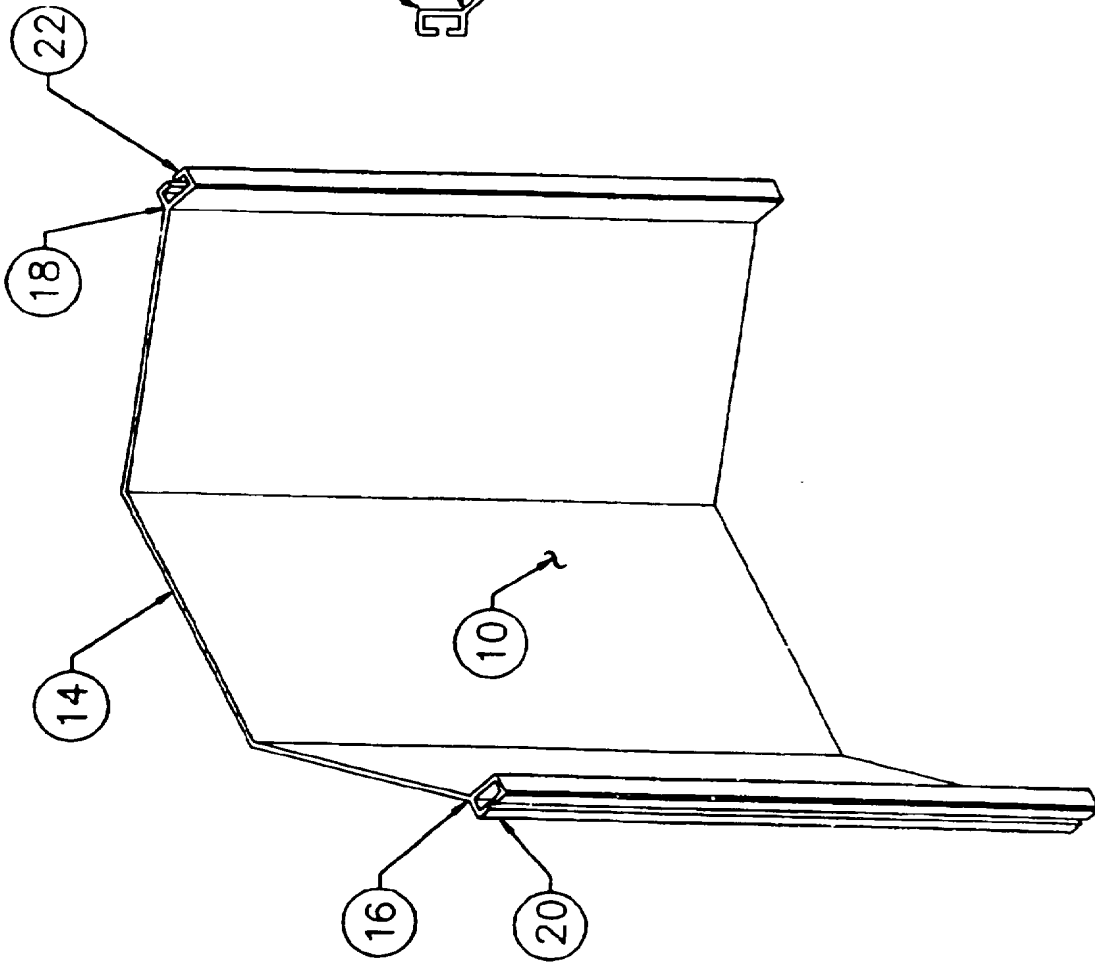


FIG. 2A

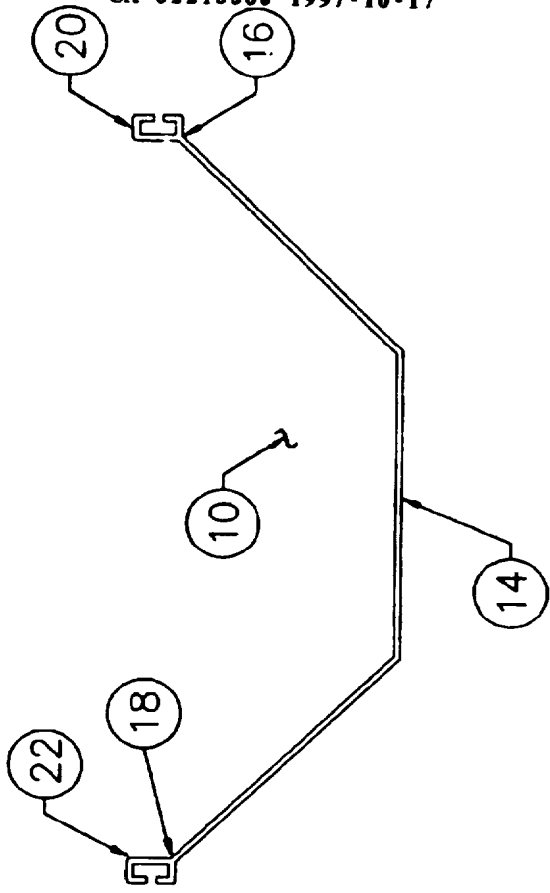


FIG. 2B

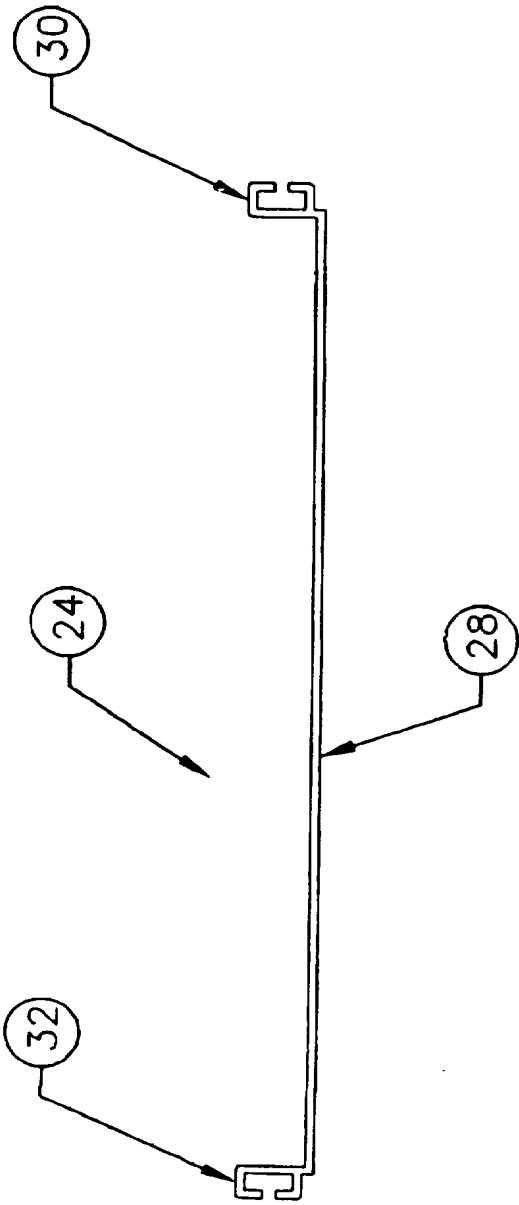


FIG. 3

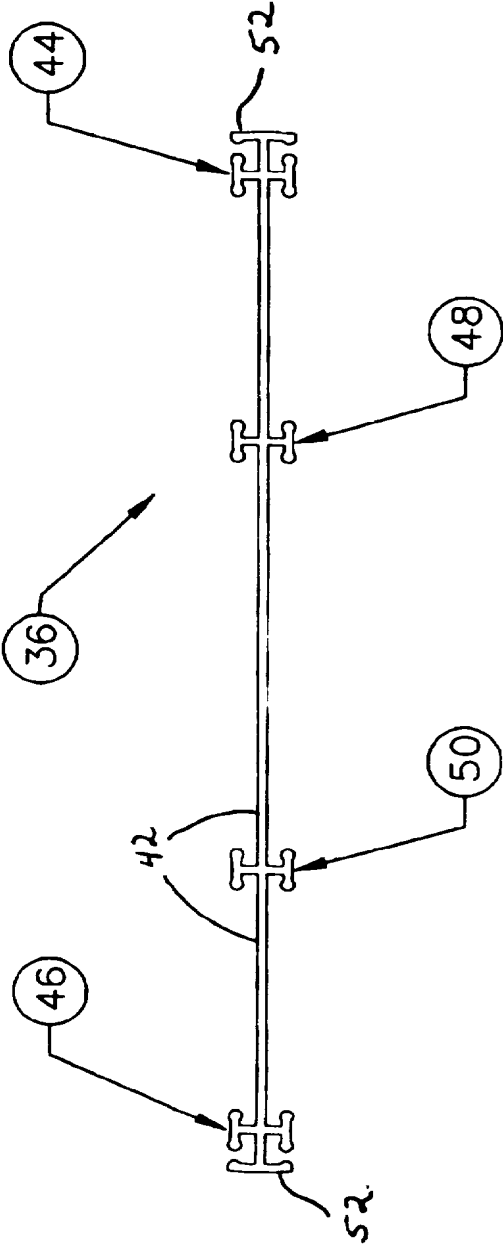


FIG. 4A



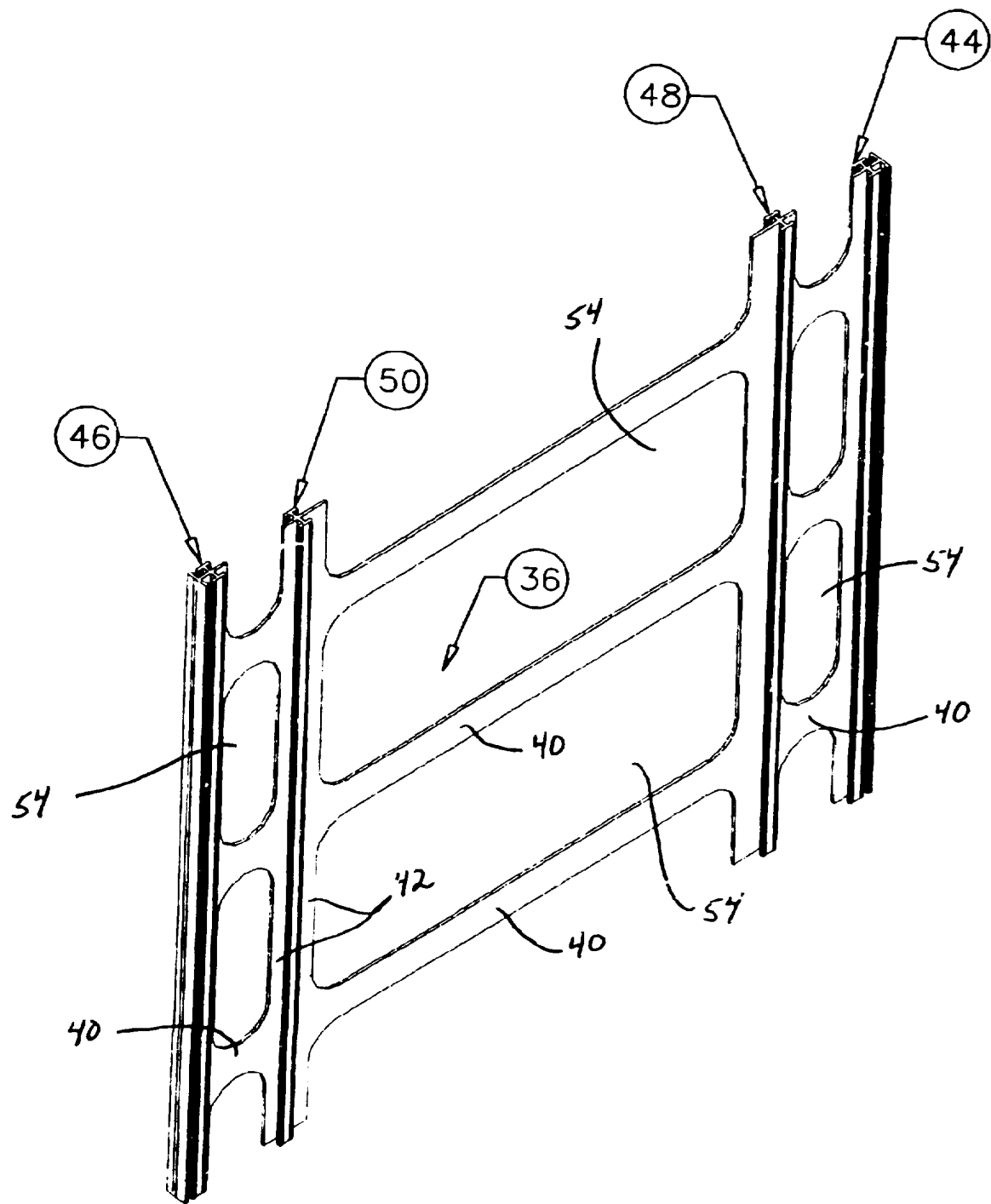


FIG. 4B

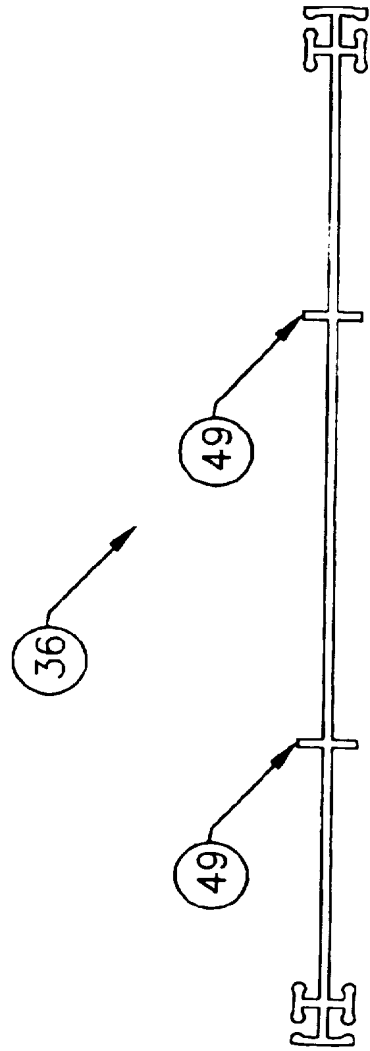


FIG. 5

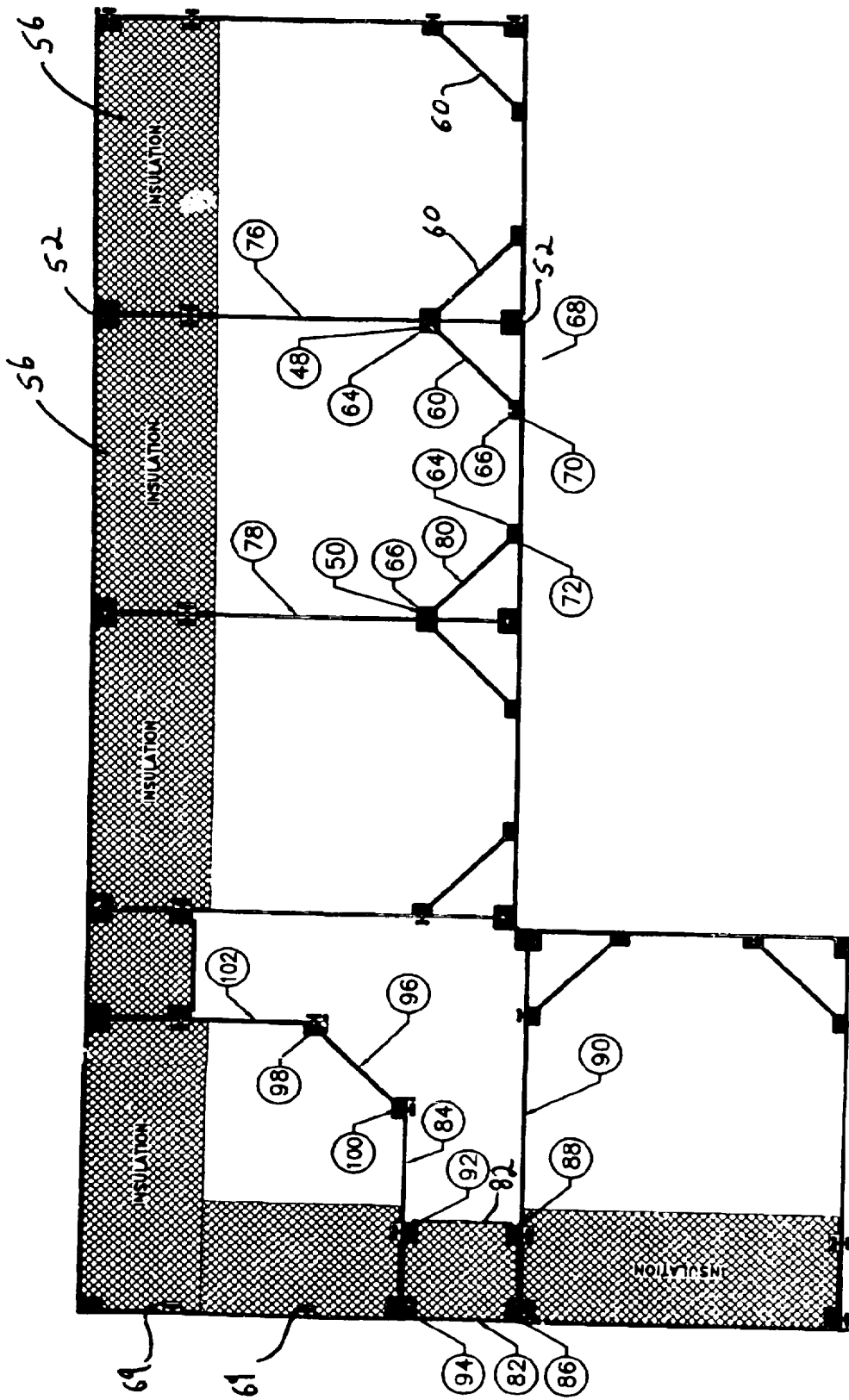


FIG. 6

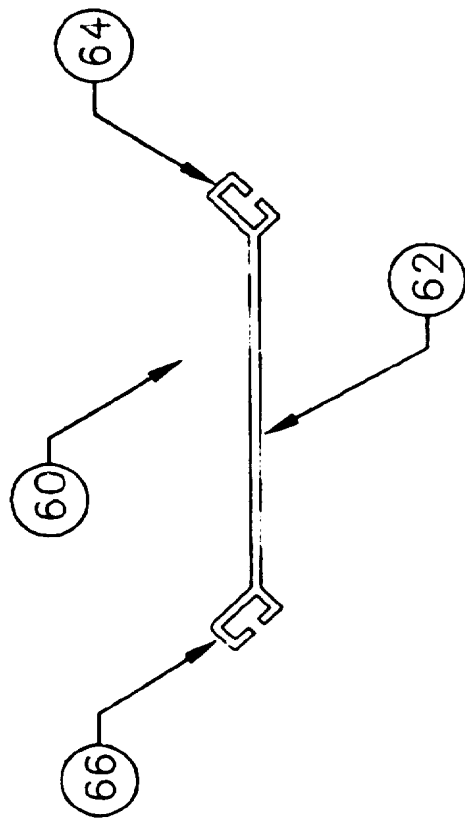


FIG. 7

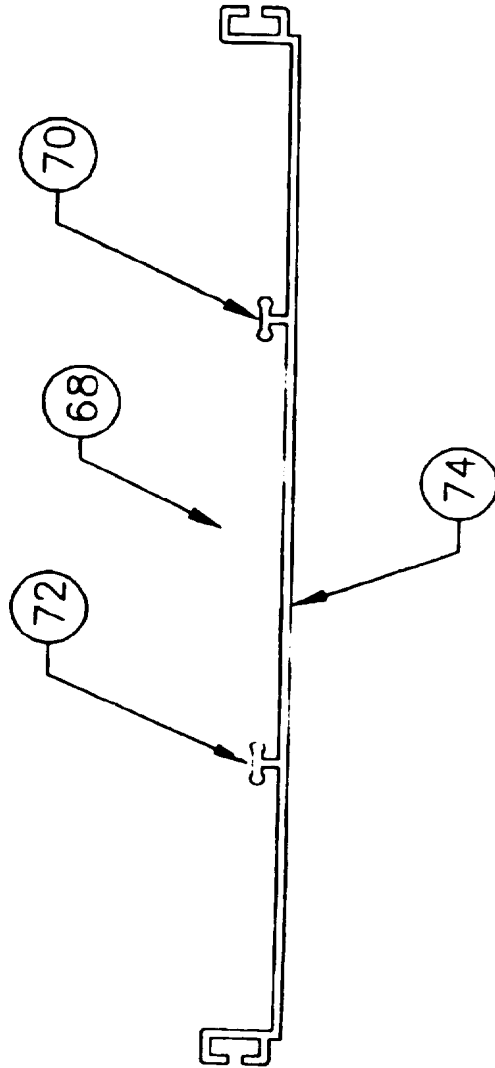


FIG. 8